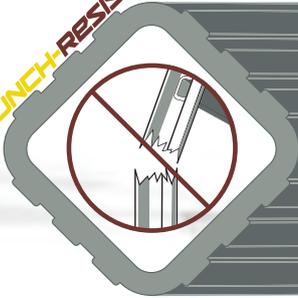


DA STEH' ICH DRAUF!

RISE-TEC GEITERN

PUNCH-RESIST EFFECT



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We are at your service:



2

Sales team



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Sebastian Lauer



Member of production
Holger Lauth



Member of production
Marc Meerbothe

Two brothers – one team – the top product

We, Stefan and Heiko Hassler, two brothers from the company HACA Leitern, have founded together with our dedicated team the company Hassler & Hassler GmbH u. Co. KG located on the premises of our family company Lorenz Hasenbach GmbH u. Co. KG (HACA).

How does this fit together?

More than 130 years of experience, affectionate family tradition and well-grounded know-how in combination with fresh, new and own ideas of a younger generation, have generated a totally new range of products only available for the specialised trade. And all of this is united „under one umbrella“.

That is how the brand Rise-Tec was born.

With the brand Rise-Tec we want to combine the known quality standard of HACA Leitern with new innovations.

Rise-Tec are aluminum ladders for the professional but also private use, being even more safe, even more stable and even more long-lasting.

Our stile profile is the key!

The previous standard stile of a ladder is a rectangular hollow profile. But there are other shapes, granting way more resistance against dents and buckles.

We used this to our advantage in order to offer a higher safety against rupture.

We call this the „Punch-Resist-Effect“!

These profiles, which are unique in Germany, became the basis for our products.



3



How does the Punch-Resist-Effect present itself in practice?

If you work with ladders daily you will surely know, how often it happens; a tool or component falls onto the ladder stile, the ladder slips and hits an edge or the stile gets a shock during transport.

Have you as well been astonished how deep a dent or buckle can be from such an impact?

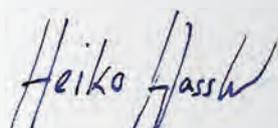
Did you also know that at that spot, with conventional, rectangular aluminum stile profiles, the ladder structure is weakened and can break some day without any warning?

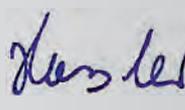
Often you do not pay attention to it and just go on – with the correspondent risk of an accident. The consequences can be damages to persons and property and work stoppage. Furthermore, often liability insurances and employers' liability insurance associations have to be involved as well.

Contrary to that, with the „Punch-Resist-Effect“, which results from the shape of our innovative stile profile, we have achieved that a Rise-Tec ladder remains stable, in the truest sense of the word.

Damages caused by tools or shocks, as described above, are normally endured without essential weakening of the aluminum structure, so you can proceed with work safely!

Rise-Tec Leitern – Da steh' ich drauf!


Heiko Hassler

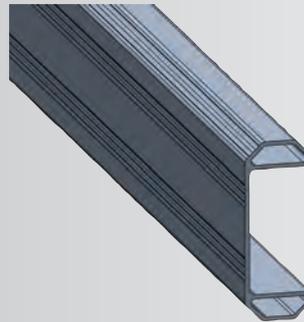

Stefan Hassler

Purple Label

This is our top-quality product for continuous operation in the industrial sector or for workmen or as safety-plus for the ambitious private operator.

The double-Delta-profile, which is unique in Germany, combined with a special aluminum alloy allows operation under special stress. Manufactured according to DIN EN 131, these ladders correspond to the „**Professional class**“, but with regards to stability and endurance they go far beyond the demands of the standards.

Outstanding stability, resistance against buckling with our **PUNCH-RESIST-EFFECT** and the special geometry of the stile are the central points for safety and ergonomics. The design of the stiles embodies the grip and prevents fatigue of the hand musculature in case of intense use.



double-Delta-profile rung



double-Delta-profile step

The additional surface treatment by anodising offers the following advantages:

- no black hands due to aluminum abrasion
- best qualification for outside use
- reliable protection against corrosion
- extreme hard and scratch-resistant surface



galvanised, consequently no black hands



Rung dimension 35x35mm



extra wide ladder

Purple Label is available in the following variants:

step ladders:

- leaning ladder
- standing ladder with safety bridge and storage tray
- standing ladder with access from both sides
- steps available in various widths

rung ladders:

- 1-part leaning ladder
- 2-part leaning ladder
- 2-part leaning ladder with rope pulley
- 3-part leaning ladder
- 2-part combination ladder
- 3-part combination ladder

Benefit-increasing details:

General

- all stiles and handrails are anodised
- resistant against buckling due to the **PUNCH-RESIST-EFFECT**
- very wide rungs with 35x35mm as well as steps with 80mm for a comfortable safe standing position
- rungs and steps with serrated finish increase slip-resistance
- flanged connection from the stile to the rung and step as permanently stable connection
- extreme slip resistant floor protectors, replaceable after wear and tear

Rung ladders

- extra wide ladder with 46 cm clear width for a safe standing position.
- depending on the ladder type with castors at the top end

Accessories:

- handrails for step ladders
- safety tread for step ladders increases the standing surface to 130mm and is assembled by clipping-on
- break rollers for steps
- safety railing for steps
- hooks and suspension device for leaning ladders

Platform ladder 8611

Purple Label

- step ladder with safety bridge
- one sided
- galvanised stiles and storage tray
- highest stile stability against dents and buckles
- ergonomically designed aluminium stiles
- very appealing design
- step depth 80mm
- platform 33.5 x 22.5cm



article number	amount of steps	length of stile (cm)	height (cm)	bottom width of the ladder (cm)	depth (cm)	weight (kg)
861100003	3	153	70	48	72,5	6
861100004	4	179	95	52	89,4	7
861100005	5	206	120	55	105,2	8
861100006	6	232	145	59	122,2	10
861100007	7	258	170	62	138,9	11
861100008	8	284	195	65	155,9	13
861100010	10	336	245	72	188,5	16
861100012	12	389	295	79	221,7	19



Accessories/Spare parts:

floor protectors 1 pair



0860081100
for ascending part

floor protectors 1 pair



0860071100
for supporting part

handrail, small, incl. assembly material



0861100100
amount of steps 03-06

handrail, medium, incl. assembly material



0861200100
amount of steps 07-08

handrail, large, incl. assembly material



0861300100
amount of steps 10-12

clip-on safety step 130x325mm



0860240100

clip-on safety step 130x585mm

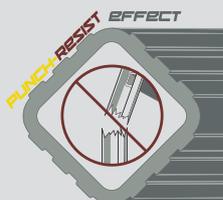


0860260100

leaning step ladder 8601

Purple Label

- highest stile stability against dents and buckles
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- hooks available as accessories (1 pair is included in the scope of delivery from 11 steps on)
- outer ladder width 430mm
- clear width 384mm
- step depth 80mm



article number	amount of steps	length of stile (cm)	weight (kg)
8601000005	5	155	3,7
8601000006	6	182	4,6
8601000007	7	209	5,3
8601000008	8	236	6
8601000009	9	263	6,7
8601000010	10	290	7,5
8601300011	11	317	8
8601300012	12	344	8,9
8601300013	13	371	9,5

Accessories/Spare parts:

floor protectors 1 pair



0860081100

handrail, small, incl. assembly material



0861100100
amount of steps 05-07

handrail, medium, incl. assembly material



0861200100
amount of steps 08-09

handrail, large, incl. assembly material



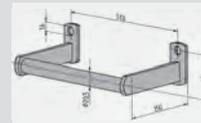
0861300100
amount of steps 10-13

clip-on safety step 130x325mm



0860240100

hook-on device



0528460100

hooks for step ladders,
1 pair



09103600100

standing step ladder 8671

- access from both sides
- highest stile stability against dents and buckles
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- sizes 2, 3 and 4 can also be used as footstep, as it is equipped with a foldable spreader lock (according to DIN EN 14183-B)
- platform 35.5x24.5 cm
- step depth 80mm



Purple Label

article number	amount of steps	length of stile (cm)	height (cm)	bottom width of the ladder (cm)	depth (cm)	weight (kg)
8671000002	2	57	46	42	59,4	3,4
8671000003	3	77	70	46	79,6	5
8671000004	4	100	95	50	99,9	6,3
8671000005	5	129	120	51	120,1	8
8671000006	6	156	145	54	140,3	10
8671000008	8	210	195	61	180,8	13
8671000010	10	264	245	68	221,6	17
8671000012	12	318	295	74	261,7	20

Accessories/Spare parts:

floor protectors 1 pair



0860081100
for ascending part

handrail, medium, incl. assembly material



0861200100
amount of steps 03-06

handrail, large, incl. assembly material



0861300100
amount of steps 08-12

clip-on safety step 130x325mm



0860240100

clip-on safety step 130x585mm



0860260100

safety railing



0861000010
amount of steps 02-04

brake rollers for steps



0054110000
amount of steps 02-04

Footstep 8640



- wide step, top platform 250x540mm
- according to DIN EN 14183-B
- access from both sides
- highest stile stability against dents and buckles
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- foldable spreader lock for space-saving storage and easy transport
- step depth 80mm



Purple Label



article number	amount of steps	length of stile (cm)	height (cm)	bottom width of the ladder (cm)	depth (cm)	weight (kg)
864000002	2	54	45	59	59,4	5
864000003	3	81	70	63	79,6	6,7
864000004	4	108	95	66	99,9	8,6

Accessories/Spare parts:

floor protectors 1 pair  0860081100	handrail, medium, incl. assembly material  0861200100 amount of steps 03-04	clip-on safety step 130x325mm  0860240100 amount of steps 02-04	brake rollers for steps  0054110000	safety railing  0861000012
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Footstep 8641



- narrow step, top platform 250x405mm
- according to DIN EN 14183-B
- appropriate for use in little spaces
- access from both sides
- highest stile stability against dents and buckles
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- foldable spreader lock for space-saving storage and easy transport
- step depth 80mm



Purple Label



article number	amount of steps	length of stile (cm)	height (cm)	bottom width of the ladder (cm)	depth (cm)	weight (kg)
864100002	2	54	45	46	59,4	4
864100003	3	81	70	49	79,6	5,5
864100004	4	108	95	53	99,9	7,5

Accessories/Spare parts:

floor protectors 1 pair  0860081100	handrail, medium, incl. assembly material  0861200100 amount of steps 03-04	clip-on safety step 130x325mm  0860240100	brake rollers for steps  0054110000	safety railing  0861000011 amount of steps 02-04
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Footstep 8650



- wide step, top platform 255x500mm
- according to DIN EN 14183-B
- one sided
- highest stile stability against dents and buckles
- galvanised stiles
- ergonomically designed stiles
- very appealing design
- foldable spreader lock for space-saving storage and easy transport
- step depth 80mm



Purple Label



article number	amount of steps	length of stile (cm)	height (cm)	bottom width of the ladder (cm)	depth (cm)	weight (kg)
8650000002	2	72	46	56	65	5
8650000003	3	99	70	58	71	7,5

Accessories/Spare parts:

floor protectors 1 pair



0860081100
for ascending part

floor protectors 1 pair



0860071100
for supporting part

handrail, medium, incl. assembly material



0861200100
amount of steps 03

clip-on safety step 130x325mm



0860240100

Footstep 8664



- very wide step, top platform 250x650mm
- according to DIN EN 14183-B
- access from both sides
- highest stile stability against dents and buckles
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- foldable spreader lock for space-saving storage and easy transport
- step depth 80mm



Purple Label



article number	amount of steps	length of stile (cm)	height (cm)	bottom width of the ladder (cm)	depth (cm)	weight (kg)
8664000002	2	45	45	72	59	5,5
8664000003	3	76	70	76	80	7,6
8664000004	4	103	95	79	100	9,6

Accessories/Spare parts:

floor protectors 1 pair



0860081100

handrail, medium, incl. assembly material



0861200100
amount of steps 03-04

clip-on safety step 130x325mm



0860240100

clip-on safety step 130x585mm



0860260100

brake rollers for steps



0054110000

safety railing



0861000013
amount of steps 02-04

leaning rung ladder 8005

- highest stile stability against dents and buckles
- robust, consistently stable multiple crimping
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- clear width 405mm
- outer ladder width 460mm
- rung distance 300mm
- very wide rungs 35x35mm



Purple Label



article number	amount of rungs	length of stile (cm)	length of the stabiliser (cm)	weight (kg)
8005000005	5	150	0	3,3
8005000006	6	182	0	3,9
8005000007	7	210	0	4,4
8005000008	8	242	0	5
8005000009	9	270	0	5,7
8005050010	10	304	100	7,5
8005050011	11	336	100	8,2
8005050012	12	366	100	8,8
8005050013	13	394	100	9,4
8005050014	14	424	100	10,2
8005050015	15	454	100	10,6
8005050016	16	484	100	11,4
8005050017	17	514	100	11,9
8005050018	18	544	100	12,3
8005050019	19	574	120	13,4
8005050020	20	604	120	15,7

Accessories/Spare parts:

floor protectors for stiles, 67x26mm



0800501100
amount of rungs 05-19

floor protectors for stiles, 77x26mm



0800502100
amount of rungs 20

hooks for rung ladders



0913701000

2-part extendible ladder 8205

Purple Label

- highest stile stability against dents and buckles
- robust, consistently stable multiple crimping
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- hooks with anti-derail device
- for sizes 6 and 8 each ladder part can be used individually
- castors at the top end of the ladder from size 14 on
- clear width 370mm
- outer ladder width 490mm
- rung distance 300mm
- very wide rungs 35x35mm



article number	amount of rungs	length in extended version (cm)	length in telescopic version (cm)	length of the stabiliser (cm)	weight (kg)
8205050006	6+6	311	194	100	10,4
8205050008	8+8	431	254	100	13,9
8205050010	10+10	521	314	100	15,9
8205050012	12+12	641	374	120	18,6
8205000014	14+14	761	434	120	24,6
8205050016	16+16	851	494	120	26,6
8205050018	18+18	911	554	120	28,6

Accessories/Spare parts:

floor protectors for stiles, 67x26mm



0800501100
amount of rungs 06-12

floor protectors for stiles, 77x26mm



0800502100
amount of rungs 14-18



3-part extendible ladder without rope 8275

Purple Label

- highest stile stability against dents and buckles
- robust, consistently stable multiple crimping
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- with castors at the top end
- hooks with anti-derail device
- for sizes 6 and 8 each ladder part can be used individually
- clear width 370mm
- outer ladder width 570mm
- rung distance 300mm
- very wide rungs 35x35mm



article number	amount of rungs	length in extended version (cm)	length in telescopic version (cm)	length of the stabiliser (cm)	weight (kg)
8275050006	6+6+6	434	196	100	15,5
8275050008	8+8+8	584	256	100	18,7
8275050010	10+10+10	734	316	120	26,7
8275050011	11+11+11	824	346	120	28,9
8275050012	12+12+12	854	376	120	31,2
8275050014	14+14+14	1036	432	120	43,6

Accessories/Spare parts:

floor protectors for stiles, 67x26mm



0800501100
amount of rungs 06-08

floor protectors for stiles, 77x26mm



0800502100
amount of rungs 10-14

2-part extendible ladder with rope pulley 8250

Purple Label

- highest stile stability against dents and buckles
- robust, consistently stable multiple crimping
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- with castors at the top end
- clear width 370mm
- outer ladder width 500mm
- width of the stabiliser from size 12 on= 1.20m
- rung distance 300mm
- very wide rungs 35x35mm
- top ladder part can be extended from rung to rung by means of a rope pulley. Locking into the rungs is effected by gravitational fall hooks.



article number	amount of rungs	length in extended version (cm)	length in telescopic version (cm)	length of the stabiliser (cm)	weight (kg)
8250050012	12+12	646	376	120	21,6
8250050014	14+14	766	436	120	24,6
8250050016	16+16	856	496	120	27,6
8250050018	18+18	916	556	120	30,6
8250050020	20+20	1066	616	120	41,6
8250050024	24+24	1216	1156	120	49,6

Accessories/Spare parts:

floor protectors for stiles, 77x26mm



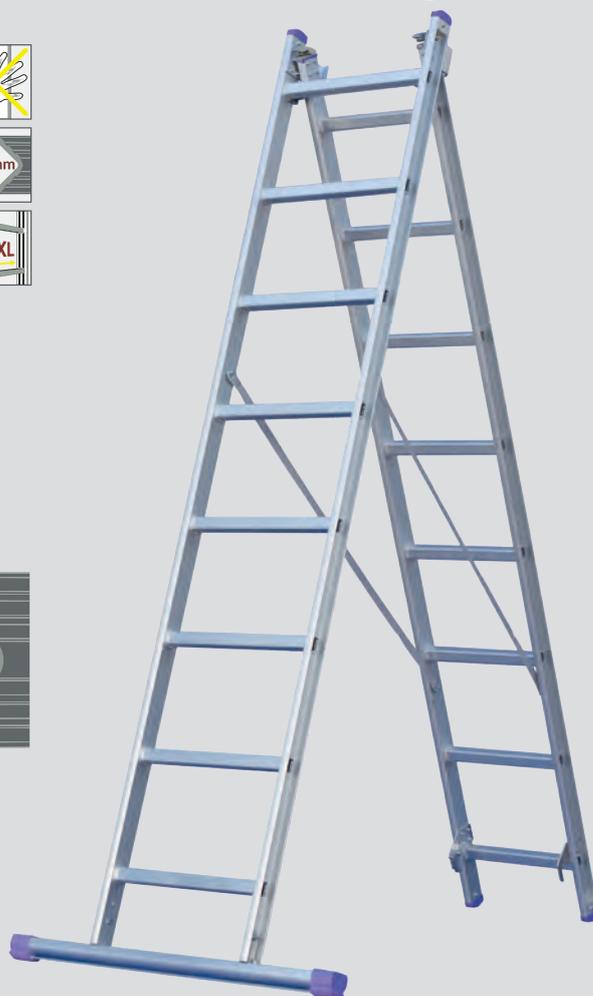
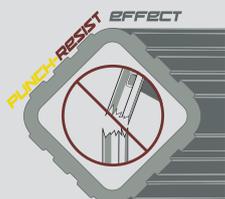
0800502100



2-part combination ladder 8215

Purple Label

- can be used as standing and leaning ladder
- highest stile stability against dents and buckles
- robust, consistently stable multiple crimping
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- hooks with anti-derail device
- clear width 370mm
- outer ladder width 490mm
- rung distance 300mm
- rung dimension 35x35mm



article number	amount of rungs	as leaning ladder		as standing ladder		length of the stabiliser (cm)	weight (kg)
		length in extended version (cm)	length in telescopic version (cm)	largest vertical height (cm)	top permissible standing height (cm)		
8215000006	6+6	315	190	181	105	100	10,4
8215000008	8+8	435	250	239	162	100	13
8215000010	10+10	525	310	297	219	100	15
8215000012	12+12	645	370	355	276	120	18
8215000014	14+14	765	430	413	333	100	23
8215000016	16+16	855	490	471	390	100	25,7
8215000018	18+18	915	550	529	447	120	28.2

Accessories/Spare parts:

floor protectors for stiles, 67x26mm



0800501100
amount of rungs 06-12

floor protectors for stiles, 77x26mm



0800502100
amount of rungs 14-18

3-part combination ladder 8225

Purple Label

- can be used as standing and leaning ladder
- highest stile stability against dents and buckles
- robust, consistently stable multiple crimping
- galvanised stiles
- ergonomically designed aluminium stiles
- very appealing design
- with castors from size 10 on
- hooks with anti-derail device at the top and the middle part of the ladder
- clear width 370mm
- outer ladder width 490mm
- rung distance 300mm
- rung dimension 35x35mm



article number	amount of rungs	as leaning ladder		as standing ladder			length of the stabiliser (cm)	weight (kg)
		length in extended version (cm)	length in telescopic version (cm)	smallest vertical height (cm)	largest vertical height (cm)	top permissible standing height (cm)		
8225000006	6+6+6	408	200	185	264	136	100	16,5
8225000008	8+8+8	588	260	243	386	252	120	19,9
8225000010	10+10+10	740	310	297	468	326	120	27,7
8225000011	11+11+11	828	350	323	518	388	120	29,7
8225000012	12+12+12	865	374	355	550	420	120	32

Accessories/Spare parts:

floor protectors for stiles, 67x26mm



0800501100
amount of rungs 06-08

floor protectors for stiles, 77x26mm



0800502100
amount of rungs 10-12



Our production facility in Bad Camberg

Hassler & Hassler GmbH u. Co. KG
Dieselstr. 14, 65520 Bad Camberg